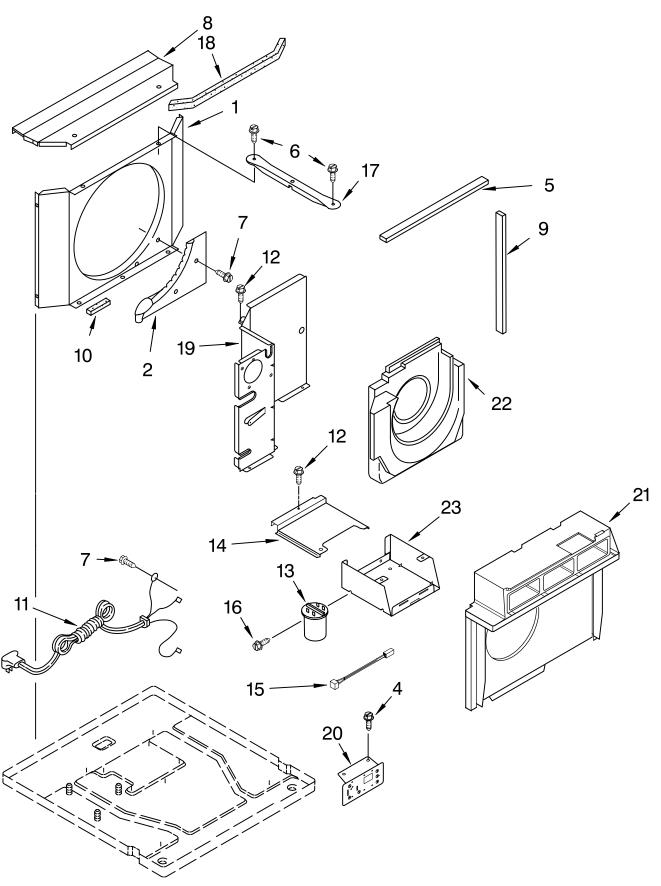


UNIT PARTS

Illus.	Part		Illus.	Part		Illus.	Part	
No.	No.	DESCRIPTION	No.	No.	DESCRIPTION	No.	No.	DESCRIPTION
1		Literature Parts	15		Wet, Loop	38		Pan, Drain
	1188127		16		Condenser	39		Clip, Motor (2)
		Wiring Diagram	18	1185846	Base	41		Anticipator
	1188642	Energy Guide	20	1186572	Harness, Wiring	42	475577	Clip, Anticipator
					Compressor	45	1163759	Seal, Restrictor
2	855199	Bend, Return	21	1184620	Compressor			Tube
3	1167085	Insulation, Base	22	1165973	Grommet (3)	46	1164476	Tube, Discharge
		(Bottom)	23	1158685	Return Bend,	47	1161083	Retainer, Cover
4	49599	Strainer, Tube			3–Way	48		Bolt, Compressor
5	1163768	Tube, Outlet	24	3934662	Locknut (3)	49	1160654	Spacer, Grommet
		(Includes Illus. 4)	26	1185986	Distributor	50		Sleeve, Mounting
6	1186077	Tube,			(Bottom)	51		Tube, Feeder
		Restrictor (4)	30	1185543	Wheel, Blower	52		Tube, Feeder
7	1158665	Blade, Fan ((Evaporator)	53	1186090	
		(Condenser)	32	1186089	Manifold, Suction			Top Assembly
8	1186425	Seal, Suction Tube	33		Screw, 8-15 x .500			(Includes 51 & 52)
9		Bracket, Fan Motor	34		Tube, Suction			,
10		Motor, Fan	35	947364				
11	488130				Divider	REF	RIGERA	NT CHARGE
12		Tie, Cable	36	471088	Clamp (2)			
13		Evaporator	37		Handle, Base			
14	1160880				-,			56.00 oz.

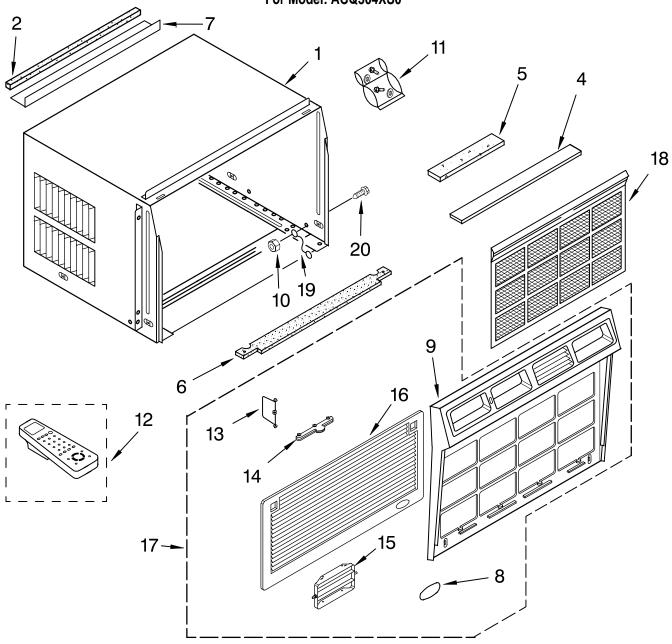
AIRFLOW AND CONTROL PARTS



AIRFLOW AND CONTROL PARTS

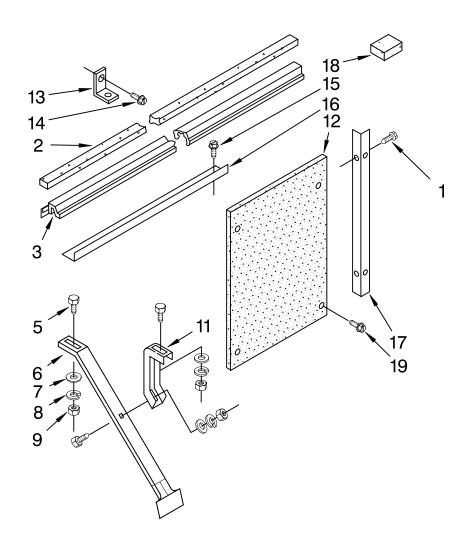
Illus.	Part	
No.	No.	DESCRIPTION
1	1157403	Shroud, Condenser
2	1160684	Cup, Condensate
4	1159222	Screw (2)
5	1185513	Seal (Top)
6	488720	Screw #10 x 1/2
7	488480	Screw #8-1/2
8	1157407	Top, Condenser
9	1185911	Seal (Side)
10	1163332	Seal, Cup
11	1187856	Cord, Appliance
12	488624	Screw, 8-15 x .375
13	1186507	Capacitor
14	1186664	Cover, Control Box
15	1188387	Thermistor
16	1157158	,
17	1166169	Support, Unit (2)
18	1158732	Seal, Shroud
19	1185505	Dividing Wall
20	1187928	Control,
		Electronic
21	1187338	Shroud Assembly,
		Evaporator
22	1187340	Housing, Air
23	1187820	Control Box

CABINET PARTS



Illus.	Part		Illus.	Part		Illus.	Part	
No.	No.	DESCRIPTION	No.	No.	DESCRIPTION	No.	No.	DESCRIPTION
1	1185518		8	1187171	Nameplate	14	8011106	Link, Verticle
2		Gasket, Meeting Rail	9		Frame, Front Nut, Hex 8–32	15	1185540	Louver (2) Cartridge
4	1187359	Seal, Front (Large)	11 12	1186155 1186156	Bag, Accessory Control, Remote	16 17		Door, Filter Front, Complete
5	1181735	Seal, Front (Small)	13		Louver, Verticle	18 19	1185523	
6	1160768	Seal				20		Screw, 8-32 x 1/4
7	1168490	Angle, Top Mounting						·

INSTALLATION PARTS



Illus. No.	Part No.	DESCRIPTION	Illus. No.	Part No.	DESCRIPTION	Illus. No.	Part No.	DESCRIPTION
1 2		Screw (4) Seal, Meeting Rail	8 9		Lockwasher (6) Nut, Hex (6)	14	487371	Screw (Window Lock Bracket)
3 5		Gasket, Sash	11	1168474		15	1157158	Screw (Top Angles to Cabinet)
6	1185549	1/4 x 3/4 (6) Support,	12 13		Board, Filler Bracket	16 17	1168472	Angle (Top) Angle (2)
7	488808	Cabinet (2) Washer (6)				18 19		Spacer, Block (4) Screw (Side Angle to Filler Board)

OPTIONAL PARTS (NOT INCLUDED) For Model: ACQ304XS0

